



CLF 2026 - 16th Conference on Learning Factories  
 Faculty of Engineering, Free University of Bolzano-Bozen, at NOI Techpark  
 5-7 May 2026 | Bolzano, Italy

# CLF 2026 - Programme (preliminary)



| Starttime | Endtime | Tuesday - 05/05/2026  |  | Google Maps Link  |
|-----------|---------|---|--|---|
| 9:00      | 11:30   | NOI Techpark and lab tours (All CLF Delegates)                |  | <a href="https://maps.app.goo.gl/4FXIXj8FYiPYDHNx9">https://maps.app.goo.gl/4FXIXj8FYiPYDHNx9</a> |
| 11:30     | 12:00   | Arrival of IALF members to Laimburg                           |  | <a href="https://maps.app.goo.gl/C3mTqWamaskNDGibA">https://maps.app.goo.gl/C3mTqWamaskNDGibA</a> |
| 12:00     | 14:00   | Laimburg tour and lunch/wine-tasting for IALF members         |  | <a href="https://maps.app.goo.gl/3D9y8CofQ4wT79R7">https://maps.app.goo.gl/3D9y8CofQ4wT79R7</a>   |
| 14:00     | 17:30   | General Assembly IALF 2026 (only for registered IALF members) |  | <a href="https://maps.app.goo.gl/3D9y8CofQ4wT79R7">https://maps.app.goo.gl/3D9y8CofQ4wT79R7</a>   |
|           |         | In parallel free time for all other CLF delegates             |  |   |
| 17:30     | 18:00   | Bus for IALF members from Laimburg to Bolzano / Salewa Bivac  |  |   |
| 18:00     | 22:00   | SALEWA Bivac, Via Waltraud-Gebert-Deez, 6, 39100 Bolzano      |  | <a href="https://maps.app.goo.gl/mQzUH1qBxxqUliaWA">https://maps.app.goo.gl/mQzUH1qBxxqUliaWA</a> |
|           |         | Welcome Reception (All CLF Delegates)                         |  |   |
|           |         | Bus from Salewa to Bolzano city centre                        |  |   |

| Starttime | Endtime | Wednesday - 06/05/2026   |   | Google Maps Link  |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|-----------|---------|--|---|---|--------------|---|-------------------|-----------------------------------|--------------|---------|-----------|-------------------|---------|-------|---------|-----------|----|---------|-------|---------|-----------|
| 8:15      | 9:00    | Registration   |   | <a href="https://maps.app.goo.gl/C3mTqWamaskNDGibA">https://maps.app.goo.gl/C3mTqWamaskNDGibA</a> |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 9:00      | 9:10    | Opening and Welcome - CLF Chair Prof. Erwin Rauch and IALF President Prof. Sebastian Thiede  |   |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 9:10      | 9:20    | Welcome address from the Dean of the Faculty of Engineering  |   |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 9:20      | 9:50    | Keynote Speaker: Prof. Dr. Torbjörn Netland<br>Experienced Learning: Education Engineered for the Next Industrial Age                          | Aula Magna, Faculty of Engineering, Bolzano |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 9:50      | 10:20   | Keynote Speaker: Vincent Mauroit, M.Sc.Eng., Executive MBA<br>NOI Techpark Innovation Ecosystem: Bridging Research and Industry in South Tyrol | Aula Magna, Faculty of Engineering, Bolzano |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 10:20     | 10:50   | Keynote Speaker: Prof. Dr.-Ing. Florian Schupp<br>Developing a NextGen Digital Manufacturing Supplyverse                                       | Aula Magna, Faculty of Engineering, Bolzano |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 10:50     | 11:10   | Coffee break   |   |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 11:10     | 12:00   | Industry Session - Panel Discussion<br>Skill Gap in Industry and the Role of Learning Factories  |   | Aula Magna, Faculty of Engineering, Bolzano   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|           |         | Session 1<br>Theme:<br>Chair (s)   | AULA MAGNA                                  | Session 2<br>Theme:<br>Chair (s)  | ROOM 2 - tbd | Session 3<br>Theme:<br>Chair (s)  | ROOM 3 - tbd      | Session 4<br>Theme:<br>Chair (s)  | ROOM 4 - tbd |         |           |                   |         |       |         |           |    |         |       |         |           |
| Starttime | Endtime | No   | PaperID                                     | Title   | Authors      | Presenter   | No                | PaperID                           | Title        | Authors | Presenter | No                | PaperID | Title | Authors | Presenter | No | PaperID | Title | Authors | Presenter |
| 12:00     | 13:00   | Technical Session  |   |   |              |   | Technical Session |                                   |              |         |           | Technical Session |         |       |         |           |    |         |       |         |           |
| 13:00     | 14:00   | Lunch  |   |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|           |         | Session 5<br>Theme:<br>Chair (s)   | AULA MAGNA                                  | Session 6<br>Theme:<br>Chair (s)  | ROOM 2 - tbd | Session 7<br>Theme:<br>Chair (s)  | ROOM 3 - tbd      | Session 8<br>Theme:<br>Chair (s)  | ROOM 4 - tbd |         |           |                   |         |       |         |           |    |         |       |         |           |
| Starttime | Endtime | No   | PaperID                                     | Title   | Authors      | Presenter   | No                | PaperID                           | Title        | Authors | Presenter | No                | PaperID | Title | Authors | Presenter | No | PaperID | Title | Authors | Presenter |
| 14:00     | 15:20   | Technical Session  |   |   |              |   | Technical Session |                                   |              |         |           | Technical Session |         |       |         |           |    |         |       |         |           |
| 15:20     | 15:40   | Coffee break   |   |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|           |         | Session 9<br>Theme:<br>Chair (s)   | AULA MAGNA                                  | Session 10<br>Theme:<br>Chair (s)   | ROOM 2 - tbd | Session 11<br>Theme:<br>Chair (s)   | ROOM 3 - tbd      | Session 12<br>Theme:<br>Chair (s) | ROOM 4 - tbd |         |           |                   |         |       |         |           |    |         |       |         |           |
| Starttime | Endtime | No   | PaperID                                     | Title   | Authors      | Presenter   | No                | PaperID                           | Title        | Authors | Presenter | No                | PaperID | Title | Authors | Presenter | No | PaperID | Title | Authors | Presenter |
| 15:40     | 17:20   | Technical Session  |   |   |              |   | Technical Session |                                   |              |         |           | Technical Session |         |       |         |           |    |         |       |         |           |
| 17:20     | 17:20   | Close of Day 1 Presentations   |   |   |              |   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
| 19:00     | 22:00   | Conference Dinner: Maresch Castle, Bolzano   |   | Claudia-de'-Medici-Straße, 12, 39100 Bozen  |              | <a href="https://maps.app.goo.gl/UuBeoW7tTCqCqkFV9">https://maps.app.goo.gl/UuBeoW7tTCqCqkFV9</a> |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |

| Starttime | Endtime | Thursday - 07/05/2026             |            |                                   |              |                                   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|-----------|---------|-----------------------------------|------------|-----------------------------------|--------------|-----------------------------------|-------------------|-----------------------------------|--------------|---------|-----------|-------------------|---------|-------|---------|-----------|----|---------|-------|---------|-----------|
| 8:00      | 8:30    | Late Registration                 |            |                                   |              |                                   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|           |         | Session 13<br>Theme:<br>Chair (s) | AULA MAGNA | Session 14<br>Theme:<br>Chair (s) | ROOM 2 - tbd | Session 15<br>Theme:<br>Chair (s) | ROOM 3 - tbd      | Session 16<br>Theme:<br>Chair (s) | ROOM 4 - tbd |         |           |                   |         |       |         |           |    |         |       |         |           |
| Starttime | Endtime | No                                | PaperID    | Title                             | Authors      | Presenter                         | No                | PaperID                           | Title        | Authors | Presenter | No                | PaperID | Title | Authors | Presenter | No | PaperID | Title | Authors | Presenter |
| 8:30      | 10:30   | Technical Session                 |            |                                   |              |                                   | Technical Session |                                   |              |         |           | Technical Session |         |       |         |           |    |         |       |         |           |
| 10:30     | 10:50   | Coffee break                      |            |                                   |              |                                   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|           |         | Session 17<br>Theme:<br>Chair (s) | AULA MAGNA | Session 18<br>Theme:<br>Chair (s) | ROOM 2 - tbd | Session 19<br>Theme:<br>Chair (s) | ROOM 3 - tbd      | Session 20<br>Theme:<br>Chair (s) | ROOM 4 - tbd |         |           |                   |         |       |         |           |    |         |       |         |           |
| Starttime | Endtime | No                                | PaperID    | Title                             | Authors      | Presenter                         | No                | PaperID                           | Title        | Authors | Presenter | No                | PaperID | Title | Authors | Presenter | No | PaperID | Title | Authors | Presenter |
| 10:50     | 12:50   | Technical Session                 |            |                                   |              |                                   | Technical Session |                                   |              |         |           | Technical Session |         |       |         |           |    |         |       |         |           |
| 12:50     | 13:40   | Lunch                             |            |                                   |              |                                   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|           |         | Session 21<br>Theme:<br>Chair (s) | AULA MAGNA | Session 22<br>Theme:<br>Chair (s) | ROOM 2 - tbd | Session 23<br>Theme:<br>Chair (s) | ROOM 3 - tbd      | Session 24<br>Theme:<br>Chair (s) | ROOM 4 - tbd |         |           |                   |         |       |         |           |    |         |       |         |           |
| Starttime | Endtime | No                                | PaperID    | Title                             | Authors      | Presenter                         | No                | PaperID                           | Title        | Authors | Presenter | No                | PaperID | Title | Authors | Presenter | No | PaperID | Title | Authors | Presenter |
| 13:40     | 15:20   | Technical Session                 |            |                                   |              |                                   | Technical Session |                                   |              |         |           | Technical Session |         |       |         |           |    |         |       |         |           |
| 15:20     | 15:40   | Coffee break                      |            |                                   |              |                                   |                   |                                   |              |         |           |                   |         |       |         |           |    |         |       |         |           |
|           |         | Session 25<br>Theme:<br>Chair (s) | AULA MAGNA | Session 26<br>Theme:<br>Chair (s) | ROOM 2 - tbd | Session 27<br>Theme:<br>Chair (s) | ROOM 3 - tbd      | Session 28<br>Theme:<br>Chair (s) | ROOM 4 - tbd |         |           |                   |         |       |         |           |    |         |       |         |           |
| Starttime | Endtime | No                                | PaperID    | Title                             | Authors      | Presenter                         | No                | PaperID                           | Title        | Authors | Presenter | No                | PaperID | Title | Authors | Presenter | No | PaperID | Title | Authors | Presenter |

|       |       |  |                   |                   |                   |
|-------|-------|--|-------------------|-------------------|-------------------|
| 15:40 | 16:40 | Technical Session  | Technical Session | Technical Session | Technical Session |
| 16:40 | 17:10 | Closure ceremony; summary CLF 2026; preview of industry visits and next CLF 2027 conference - AULA MAGNA |                   |                   |                   |
| 18:30 | 20:00 | City Tour  |                   |                   |                   |
|       |       | Meeting point to be defined  |                   |                   |                   |

| Starttime | Endtime | Friday - 08/05/2026   |                                       |   |  |
|-----------|---------|---|---------------------------------------|---|--|
| 8:30      | 9:00    | Industry visits: Bus departure and journey                                  |                                       |   |  |
| 9:00      | 11:00   | Industry visit 1 - ALPITRONIC   | Sigmundskroner Str., 5, 39100 Bolzano | <a href="https://maps.app.goo.gl/Qu1S2zZu9NkKkN2N27">https://maps.app.goo.gl/Qu1S2zZu9NkKkN2N27</a> |  |
| 9:00      | 11:00   | Industry visit 2 - WÜRTH ITALIA   | Bahnhofstraße, 39044 Egna             | <a href="https://maps.app.goo.gl/TmDSLRSbtP4KHfj6">https://maps.app.goo.gl/TmDSLRSbtP4KHfj6</a>     |  |
| 11:00     | 11:30   | Buses return to the Faculty of Engineering, Bolzano                         |                                       |   |  |
| tbd       | tbd     | Afternoon - Social program tours to lake or mountains (details follow soon) |                                       |   |  |

